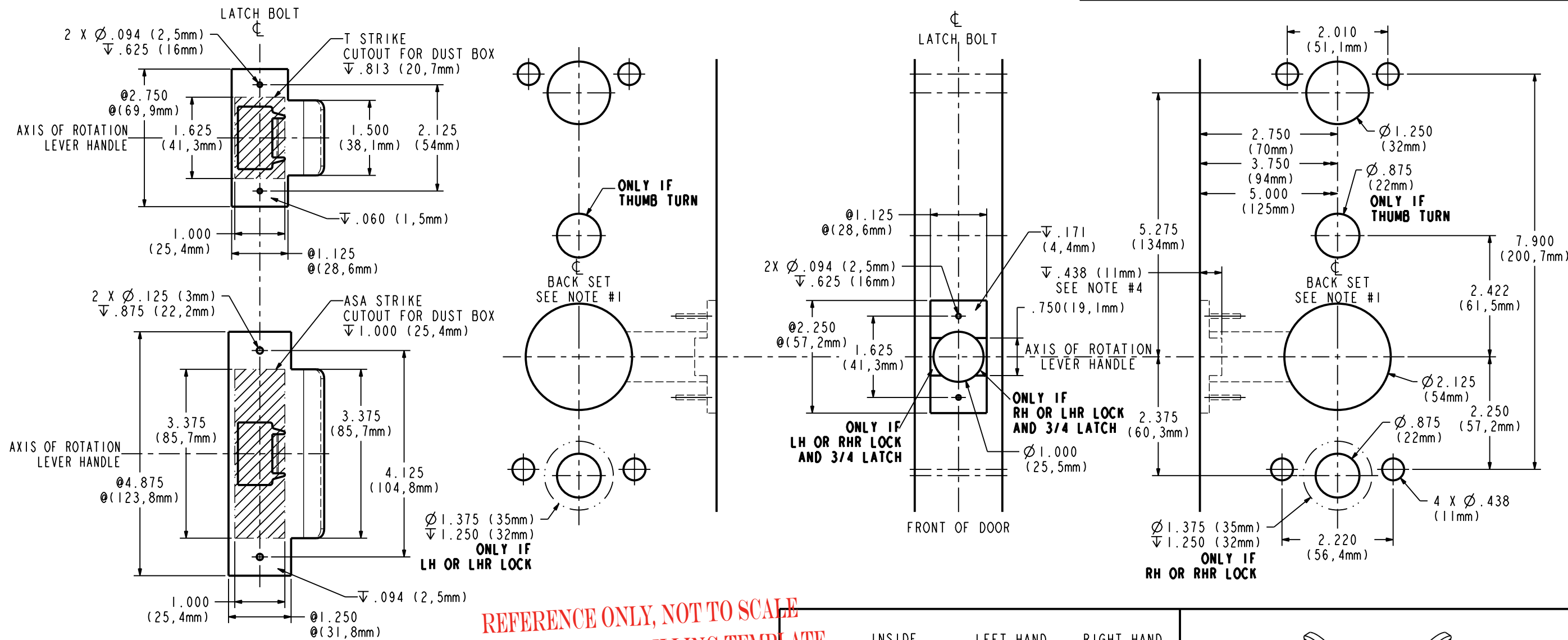


REV	DESCRIPTION	CHANGE/REQ	FAIT PAR MADE BY	VERIF PAR CHK'D BY	DATE
1	SEE ECN #8922		J. P. D.	J. P. D.	P. D.
2	SEE ECN #9630		C. D.	P. P.	P. D.
3	SEE ECN #9644		C. D.	P. P.	P. D.
4	SEE ECN #9759		C. D.	P. P.	P. D.
5	SEE ECN #9798		C. D.	P. P.	P. D.

NOTES:

- 1- USE DIMENSIONS FROM DIAGRAM A TABLE TO ADJUST BACK-SET POSITION ACCORDING TO LOW AND HIGH BEVEL DOOR EDGE.
- 2- DIMENSIONS ARE SYMETRICAL ABOUT ϕ UNLESS OTHERWISE NOTED.
- 3- REFER TO SPECIAL TOLERANCES FOR DIMENSIONS MARKED WITH ϕ
- 4- DEPTH MEASURED FROM THE FRONT OF DOOR, ON THE CENTER LINE (ϕ)



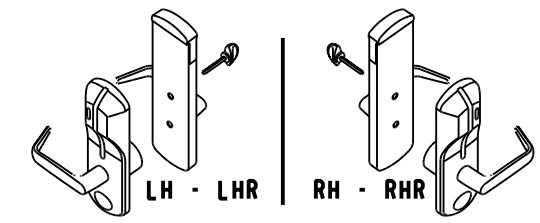
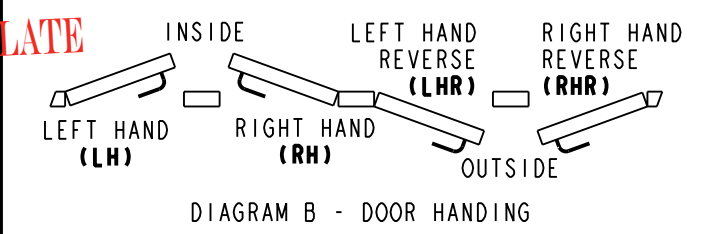
REFERENCE ONLY, NOT TO SCALE
DO NOT USE AS A DRILLING TEMPLATE
CALL 800-849-8324

DIAGRAM A - BACK SET ADJUSTMENT FOR 3° BEVEL DOOR

DOOR THICKNESS DIMENSION X	BACK SET ADJUSTMENT DIMENSION Y
1.25 (31,8mm)	.032 (0,81mm)
1.50 (38,1mm)	.039 (1,00mm)
1.75 (44,5mm)	.046 (1,17mm)
2.00 (50,8mm)	.052 (1,32mm)
2.25 (57,2mm)	.059 (1,50mm)
2.50 (63,5mm)	.065 (1,65mm)
2.75 (69,9mm)	.072 (1,83mm)

Diagram A also includes a small schematic showing the low bevel edge and high bevel edge of the door with dimensions 2.750 (standard back-set) and 1.125 (reference).

SYMBOLS
 - ∇ DEEP
 - ϕ CENTER LINE
 - ϕ DIAMETER
 - \triangleleft NOT TO SCALE



XXX DIMENSIONS CRITIQUES CRITICAL DIMENSIONS PROJECTION 31° ANGLE THIRD ANGLE PROJECTION NE PAS MESURER SUR LE DESSIN DO NOT SCALE DRAWING	SANS AUTRES SPECIFICATIONS, LES DIMENSIONS SONT EN POUCES UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES	DESSINE PAR: J. P. DAUSSEIGN 01FE99 DRAWN BY:	Division UNICAN Electronique						
		CONCU PAR: J. P. DAUSSEIGN 27JN99 DESIGNED BY:							
CE DOCUMENT EST LA PROPRIETE STRICTE DE ILCO UNICAN. LES DONNEES QU'IL CONTIENT NE PEUVENT ETRE COPIEES OU DIVULGUEES A UNE TIERCE PARTIE SANS LE CONSENTEMENT ECRIT DE ILCO UNICAN. CE DOCUMENT DEVRA ETRE RETOURNE SUR DEMANDE A ILCO UNICAN. THIS DOCUMENT IS PROPERTY OF ILCO UNICAN. THE DATA CONTAINED IS PROPRIETARY AND SHALL NOT BE COPIED OR DISCLOSED TO A THIRD PARTY WITHOUT WRITTEN CONSENT OF ILCO UNICAN. THIS DOCUMENT WILL BE RETURNED TO ILCO UNICAN UPON DEMAND.	TOLERANCES: SANS SI SPECIFIEES AUTREMENT UNLESS OTHERWISE SPECIFIED DISTANCES: $\pm .030"$ ($\pm .75mm$) HOLES ϕ : $\pm \phi .010"$ ($\pm .25mm$) SPECIAL (MARKED ϕ): $+ .030" / - .00"$ $(+ .75mm / - .00mm)$	APPROUVE PAR: _____ APPROVED BY:	DOOR PREPARATION CYLINDRICAL UNIT - 2 3/4" - 5" BACKSET SOLITAIRE 710/740/850/850L/950						
		MATERIAU / MATERIAL: N/A		FINITION / FINISH: N/A					
		TRAITEMENT THERMIQUE / HEAT TREATMENT: N/A	<table border="1"> <tr> <td rowspan="2">B</td> <td>ECH SCALE</td> <td>N/A</td> <td rowspan="2">IP-508661</td> </tr> <tr> <td>PG SHT</td> <td>NTS</td> </tr> </table>	B	ECH SCALE	N/A	IP-508661	PG SHT	NTS
B	ECH SCALE	N/A	IP-508661						
	PG SHT	NTS							