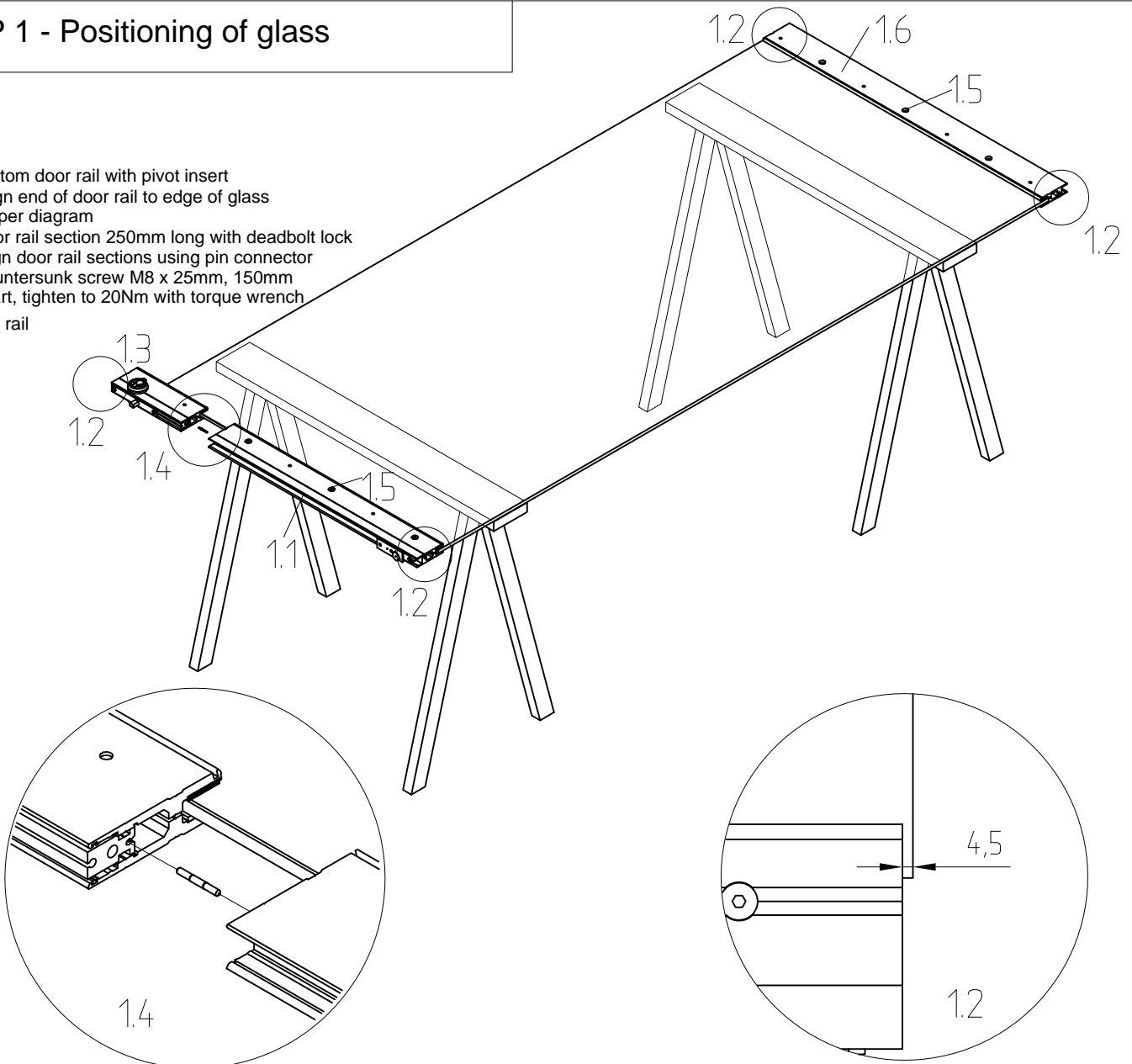


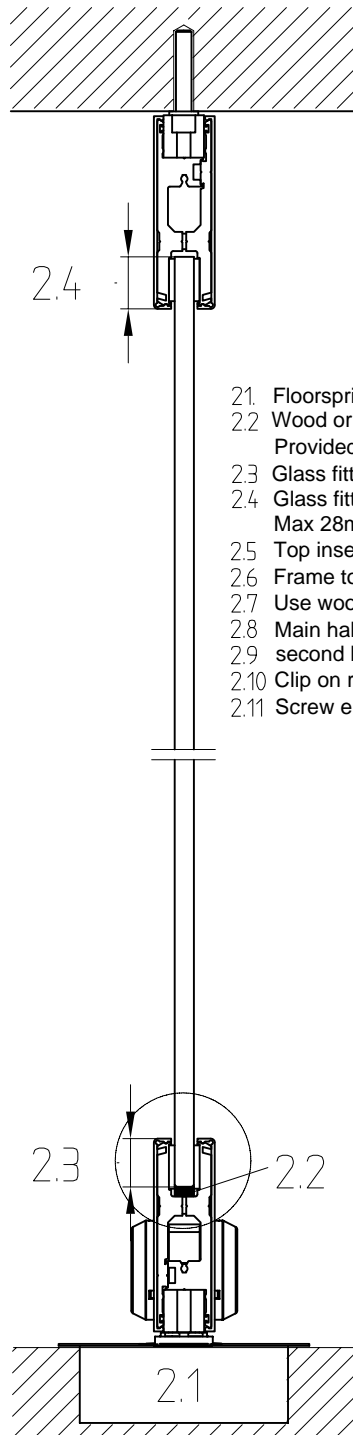
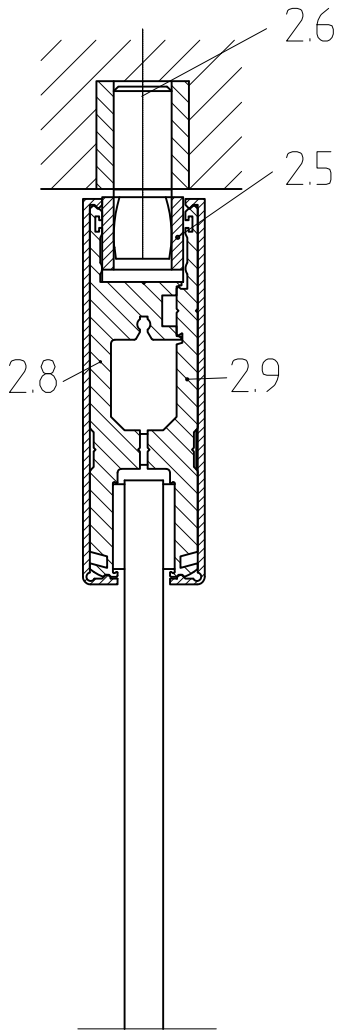
The areas of glass that will be clamped by the rail must be cleaned with glass cleaner BEFORE assembly

## STEP 1 - Positioning of glass

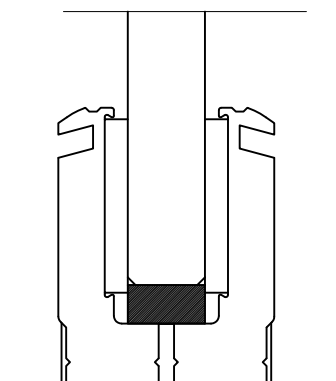
- 1.1 Bottom door rail with pivot insert
- 1.2 Align end of door rail to edge of glass as per diagram
- 1.3 Door rail section 250mm long with deadbolt lock
- 1.4 Align door rail sections using pin connector
- 1.5 Countersunk screw M8 x 25mm, 150mm apart, tighten to 20Nm with torque wrench
- 1.6 Top rail



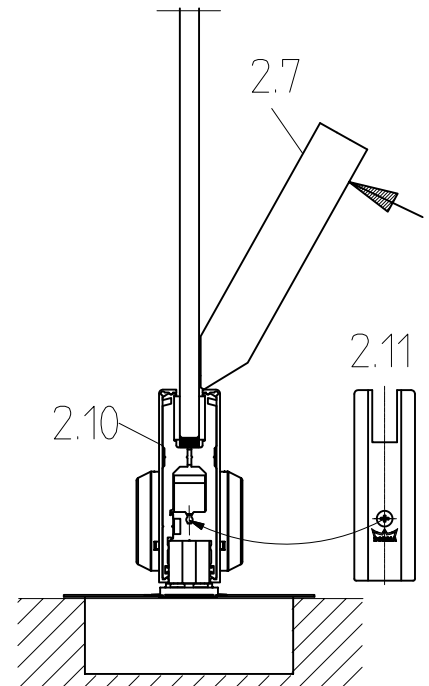
## STEP 2 - Installation of top rail and covers



- 2.1 Floorspring or floor pivot
- 2.2 Wood or plastic block; 5mm for 100mm rail, 2mm for 76.5mm rail  
Provided on site
- 2.3 Glass fitted into bottom rail: 25mm @ 100mm, 20mm @ 76.5mm
- 2.4 Glass fitted into top rail:  
Max 28mm min 24mm @ 100mm, Max 21mm min 18mm @ 76.5mm
- 2.5 Top insert
- 2.6 Frame top centre
- 2.7 Use wooden tool to remove covers to prevent damage
- 2.8 Main half of door rail bolted to
- 2.9 second half
- 2.10 Clip on rail covers
- 2.11 Screw end cap on to end of rail



Detail 2.2



## STEP 3 - Door Pivots & Inserts

- 3.1 Insert 04.610 (2.5 on previous page) for use with top centre  
Before door is in place, turn screw 3.6 to retract pivot pin. When installing the pivot pin into the top insert the pin will need some force to correctly feed into the plastic bush in the insert.
- 3.2 Use 2-part rail insert for fixed pin top pivot e.g. 01.115 (PT25).  
3.3 unscrew part of 2-part insert  
3.5 screw other piece of insert to door rail  
Push free part (3.3) on to fixed pivot pin of top centre (diagram 3.1)  
Set door on to floorspring/pivot and screw both parts of 2-part insert together and adjust position.  
M6 x 20mm screw @ 15Nm.
- 3.3 If using 04.610 insert and fixed top centre it is possible to pre-assemble these before installing the door.  
Set door on to floorspring/pivot, align door to top centre and screw pin 3.6 to move top pin into position.  
Support the door from below to ensure safety.

