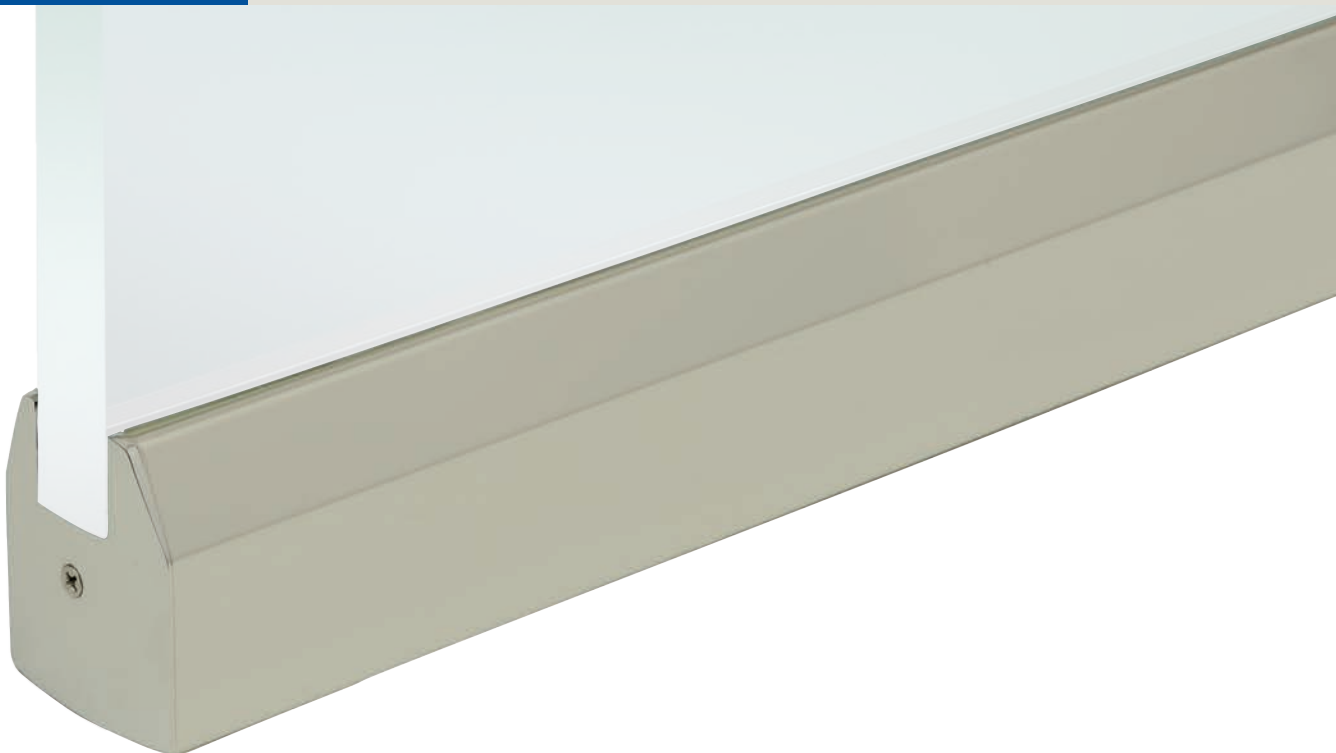


# Standard and custom finishes



Interior glass systems



# Standard and custom finishes

dormakaba offers a wide variety of beautiful architectural finishes and colors. Each delivers a smooth, consistent color to meet your requirements. Where possible, these finishes are identified by BHMA finish codes. Other standard finishes and custom finishes use Interior Glass Systems codes, as defined on page 3. Lead time and availability will vary by product.

If you don't see the the color or finish you require, please contact our customer support team to see if the product can be made to meet your job requirements.

## Custom finishes

dormakaba Interior Glass Systems custom powder coat finishes are identified by RAL names and numbers. Not all custom finishes are available for all products. All custom finishes (RAL or other) are subject to quote prior to final pricing. **Please note:** A net price setup fee will be charged per purchase order in addition to the list price per unit for any product. Additional charges may apply to specific powder coat or wet paint finishes.

## Color matching

Color matching is available upon request but may incur additional cost and lead time to approve samples. All color match requests require three (3) color chip samples to be supplied by customer prior to attempting to match. dormakaba reserves the right to deny requests at our discretion.

## Products Available

Custom finishes are available for core products: rails, headers, patch fittings, sliding systems, pulls and handles, as well as closers and hardware. Wet paint options are very limited.

## Lead Times

Lead times start once the order has been acknowledged. Custom finishes will require a minimum of 5-8 weeks. Expedited service is only possible for stock finishes that the customer will refinish independently. If a customer requests to cancel a customer finish order already in process, any additional costs incurred will be billed to customer.

## Common finishes



Clear Anodized 628



Polished Stainless Steel 629



Satin Stainless Steel 630



Dark Bronze Anodized 710



Black Anodized 711



Polished Brass 505



Satin Brass 506



Polished Bronze 511



Satin Bronze 512

# Interior glass system finish codes

	dormakaba USA		dormakaba Europe
	NEW* Finish #	REF (OLD) Finish #	GMBH Finish #
<b>ANODIZED ALUMINUM</b>			
Clear	628	101/150	101/150
Similar to Satin Stainless Steel	670	107/113	107/113/157
Dark Bronze	710	108	108
Black	711	109	109
<b>BRASS</b>			
Polished Brass w/o Lacquer	505	503	503
Satin Brass w/o Lacquer	506	599	599
<b>STEEL OR STAINLESS STEEL</b>			
Satin Chrome Plated	626	500	500
Polished Chrome Plated	625	501	501
Satin Stainless Steel	630	700	700/750
Polished Stainless Steel	629	701	701/751
Satin Nickel (Similar to Satin Stainless)	619	—	126
Polished Nickel (Similar to Polished Stainless)	618	—	127
<b>BRONZE</b>			
Satin Bronze w/o Lacquer	512	600	600
Polished Bronze w/o Lacquer	511	601	601
Dark Bronze Oxidized Oil Rubbed	613	602	602
<b>SPECIAL FINISHES</b>			
Mill	719	100	100
Primer	600	314	314
Special Anodized	199	199	199
Special Clad (Plated)	299	299	299
Special Paint/Powder	399	999	399

\* BHMA codes are utilized where possible for NEW finish codes, which will be transitioned in over the next 2 to 3 years.

	dormakaba USA		dormakaba Europe
	NEW* Finish #	REF (OLD) Finish #	GMBH Finish #
<b>ANODIZED ALUMINUM</b>			
Anodized Brass	728	606	105
Polished Chrome	712	625	122
<b>BRASS</b>			
Polished Brass with Lacquer	605	502	502
Satin Brass with Lacquer	606	606	—
<b>BRONZE</b>			
Satin Bronze with Lacquer	612	—	—
Polished Bronze with Lacquer	611	—	—
<b>PAINTED OR POWDER COATED</b>			
Aluminum	689	689	—
Light Bronze	691	691	—
Dark Bronze	690	690	—
Black	693	693	—
Dark Durododic Bronze	695	695	—
Gold (Satin Brass)	696	696	—
White	714	—	300
<b>PLASTIC PARTS</b>			
Black	803	693	803
White	805	—	805
Similar to 628/150/101 Clear	807	101/689	807
Similar to Satin Stainless	808	—	808
<b>GLASS FINISHES</b>			
White Glass	810	—	810
Black Glass	880	—	880

# RAL 1000 to RAL 1018

RAL 1000  
Green Beige



RAL 1011  
Brown Beige



RAL 1001  
Beige



RAL 1012  
Lemon Yellow



RAL 1002  
Sand Yellow



RAL 1013  
Oyster White



RAL 1003  
Signal Yellow



RAL 1014  
Ivory



RAL 1004  
Golden Yellow



RAL 1015  
Light Ivory



RAL 1005  
Honey Yellow



RAL 1016  
Sulfur Yellow



RAL 1006  
Maize Yellow



RAL 1017  
Safron Yellow



RAL 1007  
Daffodil Yellow



RAL 1018  
Zinc Yellow



## RAL 1019 to RAL 2004

RAL 1019  
Grey Beige



RAL 1033  
Dahlia Yellow



RAL 1020  
Olive Yellow



RAL 1034  
Pastel Yellow



RAL 1021  
Rape Yellow



RAL 1037  
Sun Yellow



RAL 1023  
Traffic Yellow



RAL 2000  
Yellow Orange



RAL 1024  
Ochre Yellow



RAL 2001  
Red Orange



RAL 1027  
Curry



RAL 2002  
Vermilion



RAL 1028  
Melon Yellow



RAL 2003  
Pastel Orange



RAL 1032  
Broom Yellow



RAL 2004  
Pure Orange



# RAL 2008 to RAL 3013

RAL 2008  
Bright Red Orange



RAL 2009  
Traffic Orange



RAL 2010  
Signal Orange



RAL 2011  
Deep Orange



RAL 2012  
Salmon Orange



RAL 3000  
Flame Red



RAL 3001  
Signal Red



RAL 3002  
Carmine Red



RAL 3003  
Ruby Red



RAL 3004  
Purple Red



RAL 3005  
Wine Red



RAL 3007  
Black Red



RAL 3009  
Oxide Red



RAL 3011  
Brown Red



RAL 3012  
Beige Red



RAL 3013  
Tomato Red



## RAL 3014 to RAL 4007

RAL 3014  
Antique Pink



RAL 3031  
Orient Red



RAL 3015  
Light Pink



RAL 4001  
Red Lilac



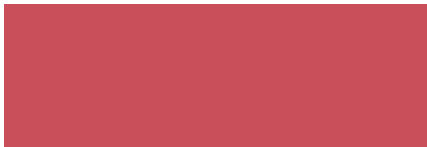
RAL 3016  
Coral Red



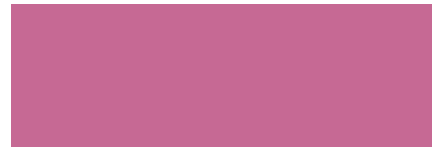
RAL 4002  
Red Violet



RAL 3017  
Rose



RAL 4003  
Heather Violet



RAL 3018  
Strawberry Red



RAL 4004  
Claret Violet



RAL 3020  
Traffic Red



RAL 4005  
Blue Lilac



RAL 3022  
Salmon Pink



RAL 4006  
Traffic Purple



RAL 3027  
Raspberry Red



RAL 4007  
Purple Violet



# RAL 4008 to RAL 5013

RAL 4008  
Signal Violet



RAL 5005  
Signal Blue



RAL 4009  
Pastel Violet



RAL 5007  
Brilliant Blue



RAL 4010  
Telemagenta



RAL 5008  
Grey Blue



RAL 5000  
Violet Blue



RAL 5009  
Azure Blue



RAL 5001  
Green Blue



RAL 5010  
Gentian Blue



RAL 5002  
Ultramarine Blue



RAL 5011  
Steel Blue



RAL 5003  
Sapphire Blue



RAL 5012  
Light Blue



RAL 5004  
Black Blue



RAL 5013  
Cobalt Blue





## RAL 5014 to RAL 6005

RAL 5014  
Pigeon Blue



RAL 5023  
Distant Blue



RAL 5015  
Sky Blue



RAL 5024  
Pastel Blue



RAL 5017  
Traffic Blue



RAL 6000  
Patina Green



RAL 5018  
Turquoise Blue



RAL 6001  
Emerald Green



RAL 5019  
Capri Blue



RAL 6002  
Leaf Green



RAL 5020  
Ocean Blue



RAL 6003  
Olive Green



RAL 5021  
Water Blue



RAL 6004  
Blue Green



RAL 5022  
Night Blue



RAL 6005  
Moss Green



# RAL 6006 to RAL 6021

RAL 6006  
Grey Olive



RAL 6014  
Yellow Olive



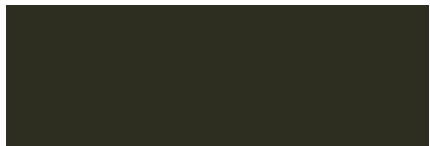
RAL 6007  
Bottle Green



RAL 6015  
Black Olive



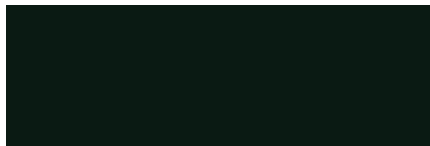
RAL 6008  
Brown Green



RAL 6016  
Turquoise Green



RAL 6009  
Fir Green



RAL 6017  
May Green



RAL 6010  
Grass Green



RAL 6018  
Yellow Green



RAL 6011  
Reseda Green



RAL 6019  
Pastel Green



RAL 6012  
Black Green



RAL 6020  
Chrome Green



RAL 6013  
Reed Green



RAL 6021  
Pale Green



## RAL 6022 to RAL 7005

RAL 6022  
Olive Drab



RAL 6033  
Mint Turquoise



RAL 6024  
Traffic Green



RAL 6034  
Pastel Turquoise



RAL 6025  
Fern Green



RAL 7000  
Squirrel Grey



RAL 6026  
Opal Green



RAL 7001  
Silver Grey



RAL 6027  
Light Green



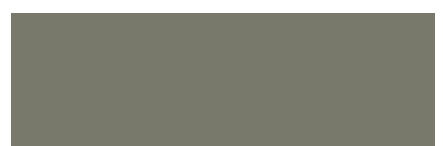
RAL 7002  
Olive Grey



RAL 6028  
Pine Green



RAL 7003  
Moss Grey



RAL 6029  
Mint Green



RAL 7004  
Signal Grey



RAL 6032  
Signal Green



RAL 7005  
Mouse Grey



# RAL 7006 to RAL 7031

RAL 7006  
Beige Grey



RAL 7016  
Anthracite Grey



RAL 7008  
Khaki Grey



RAL 7021  
Black Grey



RAL 7009  
Green Grey



RAL 7022  
Umbra Grey



RAL 7010  
Tarpaulin Grey



RAL 7023  
Concrete Grey



RAL 7011  
Iron Grey



RAL 7024  
Graphite Grey



RAL 7012  
Basalt Grey



RAL 7026  
Granite Grey



RAL 7013  
Brown Grey



RAL 7030  
Stone Grey



RAL 7015  
Slate Grey



RAL 7031  
Blue Grey



## RAL 7032 to RAL 8000

RAL 7032  
Pebble Grey



RAL 7040  
Window Grey



RAL 7033  
Cement Grey



RAL 7042  
Traffic Grey A



RAL 7034  
Yellow Grey



RAL 7043  
Traffic Grey B



RAL 7035  
Light Grey



RAL 7044  
Silk Grey



RAL 7036  
Platinum Grey



RAL 7045  
Telegrey 1



RAL 7037  
Dusty Grey



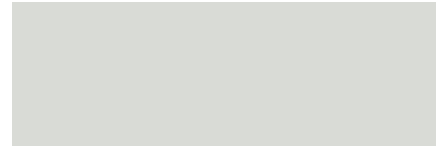
RAL 7046  
Telegrey 2



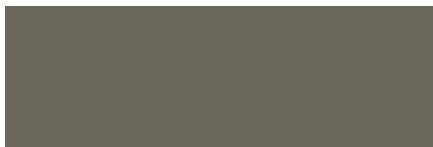
RAL 7038  
Agate Grey



RAL 7047  
Telegrey 4



RAL 7039  
Quartz Grey



RAL 8000  
Green Brown



# RAL 8001 to RAL 8024

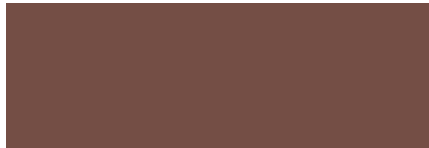
RAL 8001  
Ochre Brown



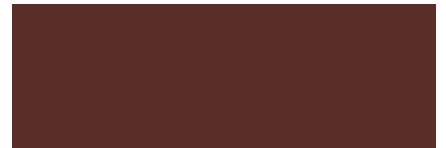
RAL 8014  
Sepia Brown



RAL 8002  
Signal Brown



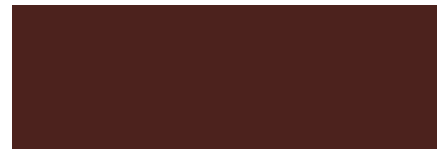
RAL 8015  
Chestnut Brown



RAL 8003  
Clay Brown



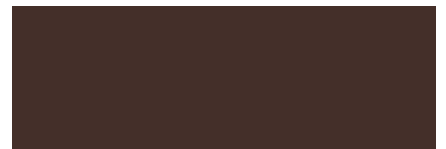
RAL 8016  
Mahogany Brown



RAL 8004  
Copper Brown



RAL 8017  
Chocolate Brown



RAL 8007  
Fawn Brown



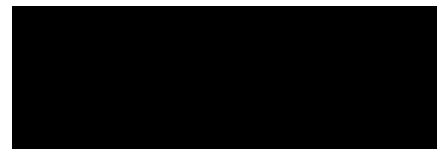
RAL 8019  
Grey Brown



RAL 8008  
Olive Brown



RAL 8022  
Black Brown



RAL 8011  
Nut Brown



RAL 8023  
Orange Brown



RAL 8012  
Red Brown



RAL 8024  
Beige Brown



## RAL 8025 to RAL 9018

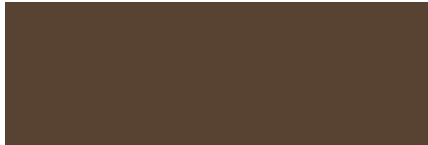
RAL 8025  
Pale Brown



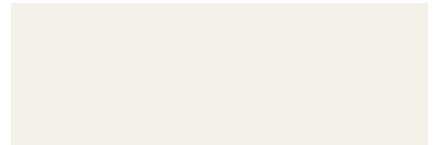
RAL 9007  
Grey Aluminum



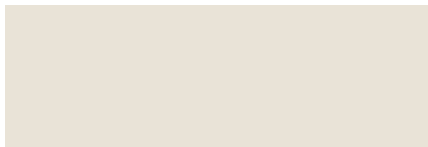
RAL 8028  
Terra Brown



RAL 9010  
Pure White



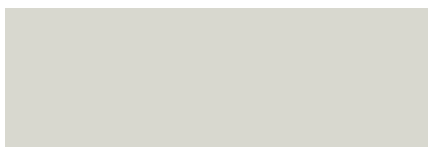
RAL 9001  
Cream



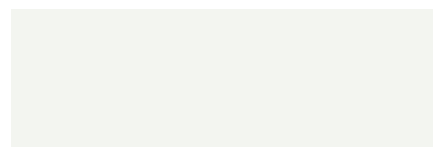
RAL 9011  
Graphite Black



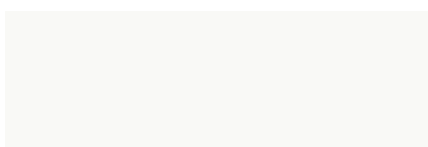
RAL 9002  
Grey White



RAL 9016  
Traffic White



RAL 9003  
Signal White



RAL 9017  
Traffic Black



RAL 9004  
Signal Black



RAL 9018  
Papyrus White



RAL 9005  
Jet Black



RAL 9006  
White Aluminum



# RAL Pearl Colors

RAL 1035  
Pearl Beige



RAL 5026  
Pearl Night Blue



RAL 1036  
Pearl Gold



RAL 6035  
Pearl Green



RAL 2013  
Pearl Orange



RAL 6036  
Pearl Opal Green



RAL 3032  
Pearl Ruby Red



RAL 7048  
Pearl Mouse Grey



RAL 3033  
Pearl Pink



RAL 8029  
Pearl Copper



RAL 4011  
Pearl Violet



RAL 9022  
Pearl Light Grey



RAL 4012  
Pearl Blackberry



RAL 9023  
Pearl Dark Grey



RAL 5025  
Pearl Gentian Blue





# RAL Luminous Colors

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**RAL 1026**  
**Luminous Yellow**



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**RAL 2005**  
**Luminous Orange**



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**RAL 2007**  
**Luminous Bright Orange**



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**RAL 3024**  
**Luminous Red**



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**RAL 3026**  
**Luminous Bright Red**



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