MUTO Premium and Comfort
Gap seals for -
XL150/80, L80, XL80 Telescopic, XL120

Installation instructions
936035 – 05-2018
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Technical specifications

1 Overview

These instructions are for installation of MUTO Premium and Comfort XL150/80, XL120, L80, XL80 Telescopic panels for the following mounting and style versions:

1. Wall, Ceiling, Glass, Sidelite mount

1.1 General information

• dormakaba requires use of tempered laminated or tempered monolithic glass.
• dormakaba glass hardware is not suitable for harsh environment; for example, applications where chemicals (e.g. chlorine) are used such as indoor swimming pools, saunas, or salt-water pools.
• Never move sliding panels faster than walking speed and always stop the door manually before it reaches end position.
• Do not slide doors with excessive force. Ensure proper installation of limiting stop to prevent door from opening too far.

1.1.2 Intended use

• For sliding doors in dry indoor areas only.
• For manual slow opening and closing only.

1.1.3 Glass requirements/fittings/mounting

• The substructure/wall must be able to bear permanent loads, be level (max. tolerance: 1/16” [2] per 39” [1m]).
• Fasteners must be sufficiently dimensioned for the substructure/wall and weight of the door.
• When adjusting glass components, always stick to the required clearance for the respective hardware. Adjust clearance so glass does not come in contact with any hard surfaces such as glass, metal or concrete.
• Do not use excessive force when installing the glass (avoid over tightening screws.)

1.1.4 Requirements for glass panel

• dormakaba requires use of fully tempered glass, which complies with ASTM C 1036 and ASTM C 1048. Secondary heat soaking processes are optional by not required. This applies to both tempered monolithic and tempered laminated glass.
• Clamping area must be flat and uncoated (no self-cleaning coating!)
• Never use glass with conchoidal fractures and/or damaged edges.

1.1.5 Safety instructions

• Installation requires two people.
• Always wear protective clothing.
• Only properly qualified and specially trained staff are authorized to mount dormakaba glass hardware.
• Due to crushing hazards and possible injury caused by breakage of glass during mounting, corresponding protective clothing (especially gloves and protective goggles) is required.
• Never clamp metal fitting hardware directly to glass surface.

1.1.6 Symbols used - Safety/Installation

CAUTION
Mounting components must meet the requirements of substructure/wall and door weight. Please read the technical information for fittings.

WARNING
Risk of breaking glass. When installing the door, support the door panel with a block of wood or similar object.

TIPS AND RECOMMENDATIONS

Information note

1.1.7 Maintenance, care, repair

• Immediately replace damaged parts.
• Always use original dormakaba parts.
• Clean clamping area with alcohol-based standard commercial cleaning agent before mounting the glass hardware.
• Use a damp cloth for occasional cleaning.
• Always use silicone - and oil-free cleaners (e.g. acetone).
• Check glass hardware at regular intervals for proper positioning, smooth operation and correct adjustment.
• High traffic door systems require inspection by properly qualified staff (specialized companies or installation firms.)

1.1.8 Disposal

Disposal in accordance with local, state and national regulations.
1.2  Gap seal profile options

- Gasket bulb seal (for doors closing against a wall or for double panel systems)
- Brush seal carrier
- Brush seal
- Flat aluminum (by others)

1.3  Gap seal options chart

<table>
<thead>
<tr>
<th></th>
<th>MUTO Premium XL150/80</th>
<th>MUTO Premium XL120 Self-closing</th>
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<td>Wall mount</td>
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</tr>
<tr>
<td>Ceiling mount</td>
<td>X</td>
<td>X</td>
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<tr>
<td>Ceiling mount with sidelite(s)</td>
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<td>X</td>
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<tr>
<td>Glass mount with sidelite(s)</td>
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<table>
<thead>
<tr>
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<th>MUTO Premium XL80 Telescopic</th>
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<tbody>
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<td>Wall/Ceiling mount</td>
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<tr>
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<td>2X X X X</td>
</tr>
<tr>
<td>Glass thickness: 7/16&quot; - 1/2&quot; [10-12]</td>
<td>2X X X X</td>
</tr>
<tr>
<td>Glass thickness: 1/2&quot; - 9/16&quot; [12-13.5]</td>
<td>2X X X X X</td>
</tr>
<tr>
<td>Ceiling mount with sidelite(s)</td>
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<tr>
<td>Glass thickness: 5/16&quot; - 7/16&quot; [8-10]</td>
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<table>
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<tr>
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<tr>
<td>Ceiling mount</td>
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<tr>
<td>Ceiling mount with sidelite(s)</td>
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<td>Glass mount with sidelite(s)</td>
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</tbody>
</table>
2 Application variations

2.1 MUTO Premium XL 150/80/120

Fig 1

Wall and ceiling mount - 16mm brush

Fig 2

Glass mount with sidelite - 19mm brush

Fig 3

Ceiling mount with sidelite - 19mm brush

NOTE: SEE STEP 2.4 FOR BULB SEAL DIMENSIONS
2.2 MUTO Premium XL80 Telescopic

Fig 4

Wall and ceiling mount - 13mm or 23mm brush

![Diagram of wall and ceiling mount with dimensions and clearance details]

<table>
<thead>
<tr>
<th>Glass thickness [t]</th>
<th>Brush size [X]</th>
<th>Clearance [Y]</th>
</tr>
</thead>
</table>

Fig 5

Glass mount with sidelite - 16mm or 23mm brush

![Diagram of glass mount with sidelite with dimensions and clearance details]

<table>
<thead>
<tr>
<th>Glass thickness [t]</th>
<th>Brush size [X]</th>
<th>Clearance [Y]</th>
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</table>
Ceiling mount with sidelite - 16mm or 23mm brush

<table>
<thead>
<tr>
<th>Glass thickness [t]</th>
<th>Brush size [X]</th>
<th>Clearance [Y]</th>
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</table>

NOTE: SEE STEP 2.4 FOR BULB SEAL DIMENSIONS
2.3 MUTO Comfort L80

Wall and ceiling mount - 13mm brush

Glass mount with sidelite - 16mm brush

Ceiling mount with sidelite - 16mm brush

NOTE: SEE STEP 2.4 FOR BULB SEAL DIMENSIONS
2.4 Bulb seal dimensions

Fig 10
3 Installation instructions - brush seal

3.1 Measure for brush seal carrier and brush

Fig 11

3.2 Cut brush seal carrier

Fig 12

3.2.1 Cut brush carrier to proper length.
- Use one of the following equations to determine length.
  - Telesc. Slow Moving Panel = GH SMP - C - floor guide
  - Sliding panel = GH - A - height of U-channel
  - Sidelite = FPH - B - height of U-channel

NOTE: Ensure brush and extrusion are clear of the U-channel.
3.3 Secure brush seal carrier

Fig 13

3.3.1 Ensure glass is clean and free of debris.

3.3.2 Peel adhesive strip from brush carrier and secure to glass in proper location.

Legend

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
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<tbody>
<tr>
<td>A</td>
<td>Top of glass door to bottom of track</td>
</tr>
<tr>
<td>B</td>
<td>Top of sidelite to bottom of track</td>
</tr>
<tr>
<td>C</td>
<td>Top of slow moving panel to bottom of track</td>
</tr>
<tr>
<td>GH</td>
<td>Glass door height</td>
</tr>
<tr>
<td>FPH</td>
<td>Fixed panel height</td>
</tr>
<tr>
<td>GH SMP</td>
<td>Glass height slow moving panel</td>
</tr>
</tbody>
</table>

3.4 Install and cut brush

Fig 14

3.4.1 Slide brush into brush carrier.

3.4.2 Cut to appropriate length.
4 Installation instructions - bulb seal

4.1 Secure bulb seal

Fig 15

4.1.1 Ensure glass is clean and free of debris.
4.1.2 Peal adhesive strip from bulb seal.
4.1.3 Secure seal to glass edge.
4.1.4 Cut seal to proper length.