Muto Premium XL120
Sidelite mount with Dormotion and Self-Close
(Glass door)

Installation instructions
936016 – 05-2018
# dormakaba MUTO XL120 Sidelite Mount with Dormotion and Self-Close
## Installation Instructions

## Table of Contents

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong> Technical specifications</td>
<td>3</td>
</tr>
<tr>
<td>1.1 Overview</td>
<td>3</td>
</tr>
<tr>
<td>1.1.1 General information</td>
<td>3</td>
</tr>
<tr>
<td>1.1.2 Intended use</td>
<td>3</td>
</tr>
<tr>
<td>1.1.3 Glass requirements and fittings</td>
<td>3</td>
</tr>
<tr>
<td>1.1.4 Requirements for glass panel</td>
<td>3</td>
</tr>
<tr>
<td>1.1.5 Safety instructions</td>
<td>3</td>
</tr>
<tr>
<td>1.1.6 Symbols used - Safety/Installation</td>
<td>3</td>
</tr>
<tr>
<td>1.1.7 Maintenance, care, repair</td>
<td>3</td>
</tr>
<tr>
<td>1.1.8 Disposal</td>
<td>3</td>
</tr>
<tr>
<td>1.2 Specifications - technical data</td>
<td>4</td>
</tr>
<tr>
<td>1.3 Tempered laminate glass (TLG) and adhesive specifications</td>
<td>5</td>
</tr>
<tr>
<td><strong>2</strong> Installation instructions</td>
<td>5</td>
</tr>
<tr>
<td>2.1 Overall</td>
<td>5</td>
</tr>
<tr>
<td>2.2 Door/wall dimensions</td>
<td>6</td>
</tr>
<tr>
<td>2.3 Installing the end stops</td>
<td>7</td>
</tr>
<tr>
<td>2.4 Securing track to mounting surface</td>
<td>8</td>
</tr>
<tr>
<td>2.5 Securing sidelite section profile to track</td>
<td>8</td>
</tr>
<tr>
<td>2.6 Installing U-channel for sidelite</td>
<td>9</td>
</tr>
<tr>
<td>2.7 Installing sidelite glass</td>
<td>9</td>
</tr>
<tr>
<td>2.8 Install sidelite glass filler panel</td>
<td>10</td>
</tr>
<tr>
<td>2.9 Install sidelite glass gasket</td>
<td>10</td>
</tr>
<tr>
<td>2.10 Disengaging the anti-jump</td>
<td>10</td>
</tr>
<tr>
<td>2.11A Installing roller carriers: on monolithic glass ONLY</td>
<td>11</td>
</tr>
<tr>
<td>2.11B Installing roller carriers: on tempered laminate glass ONLY</td>
<td>12</td>
</tr>
<tr>
<td>2.12 Installing DORMOTION</td>
<td>13</td>
</tr>
<tr>
<td>2.13 Install glass/rollers on track</td>
<td>14</td>
</tr>
<tr>
<td>2.14 Install floor guide</td>
<td>14</td>
</tr>
<tr>
<td>2.15 Install floor guide: continued</td>
<td>15</td>
</tr>
<tr>
<td>2.16 Engaging the anti-jump</td>
<td>15</td>
</tr>
<tr>
<td>2.17 Adjustment door height</td>
<td>15</td>
</tr>
<tr>
<td>2.18 Adjustment end stop location: LEADING end stop</td>
<td>16</td>
</tr>
<tr>
<td>2.20 Self-close unit: Install self-close hold open clamp</td>
<td>17</td>
</tr>
<tr>
<td>2.21 Self-close unit: Install self-close hold open ball</td>
<td>18</td>
</tr>
<tr>
<td>2.22 Self-close unit: Install self-close cable connector</td>
<td>18</td>
</tr>
<tr>
<td>2.23 Self-close unit: Install self-close cable unit</td>
<td>19</td>
</tr>
<tr>
<td>2.24 Self-close unit: Prepare self-close cable unit</td>
<td>19</td>
</tr>
<tr>
<td>2.25 Self-close unit: Adjust tension in self-close cable unit</td>
<td>20</td>
</tr>
<tr>
<td>2.26 Install cover clips</td>
<td>21</td>
</tr>
<tr>
<td>2.27 Cover spacers</td>
<td>21</td>
</tr>
<tr>
<td>2.28 Install brush profile</td>
<td>22</td>
</tr>
<tr>
<td>2.29 Install view protection clips</td>
<td>22</td>
</tr>
<tr>
<td>2.30 Install cover and view protection profile</td>
<td>23</td>
</tr>
<tr>
<td>2.31 Install end caps</td>
<td>23</td>
</tr>
</tbody>
</table>
1 Technical specifications

1.1 Overview
These instructions are for installation of MUTO PREMIUM sliding door system XL120 for the following mounting and style versions:

1. Sidelite mount

1.1.1 General information
- dormakaba requires use of tempered monolithic or tempered laminated glass.
- dormakaba glass hardware is not suitable for application in rooms where chemicals (e.g. chlorine) are used as indoor swimming pools, saunas or salt-water pools.
- Never move sliding panels faster than walking speed and always stop the door manually before it reaches end position.
- Do not slide doors with excessive force. Install limiting stop to prevent door from opening too far.

1.1.2 Intended use
- For sliding door in dry indoor areas only
- For manual slowly opening and closing only

1.1.3 Glass requirements and fittings
- The substructure/wall must be able to bear permanent loads and be level (max. tolerance: 1/16" [2] per 39" [1m]).
- Fasteners must be sufficiently dimensioned for the substructure/wall and weight of the door.
- When adjusting glass components, always stick to the required clearance for the respective hardware. Adjust clearance so glass does not come in contact with any hard surfaces such as glass, metal or concrete.
- Do not use excessive force when installing the glass (avoid over tightening screws).

1.1.4 Requirements for glass panel
- dormakaba requires use of fully tempered glass, which complies with ASTM C 1036 and ASTM C 1048. Secondary heat soaking processes are recommended but not required. This applies to both tempered monolithic and tempered laminated glass.
- Clamping area must be flat and uncoated (no self-cleaning coating!)
- Never use glass with conchoidal fractures and/or damaged edges.

1.1.5 Safety instructions
- Installation requires two people.
- Only properly qualified and specially trained staff are authorized to mount dormakaba glass hardware.
- Due to crushing hazards and possible injury caused by breakage of glass during mounting, corresponding protective clothing (especially gloves and protective goggles) is required.
- Never clamp metal fitting hardware directly to glass surface.

1.1.6 Symbols used - Safety/Installation

CAUTION
Mounting components must meet the requirements of substructure/wall and door weight. Please read the technical information for fittings.

WARNING
Risk of breaking glass. When installing the door, support the door panel with a block of wood or similar object.

TIPS AND RECOMMENDATIONS
Information note

CLOSING EDGE

1.1.7 Maintenance, care, repair
- Immediately replace damaged parts.
- Always use original dormakaba parts.
- Clean clamping area with alcohol-based standard commercial cleaning agent before mounting the glass hardware.
- Use a damp cloth for occasional cleaning, especially the track.
- Always use silicone - and oil-free cleaners (e.g. acetone).
- Check glass hardware at regular intervals for proper positioning and smooth operation and correct adjustment.
- High traffic door systems require inspection by properly qualified staff (specialized companies or installation firms.)

1.1.8 Disposal
Disposal in accordance with local, state and national regulations.
1.2 Specifications - technical data

<table>
<thead>
<tr>
<th></th>
<th>Single Door</th>
<th>Double Door</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>XL120</td>
<td>XL120</td>
</tr>
<tr>
<td>Ceiling mount</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Door leaf weight</td>
<td>≤264lbs</td>
<td>2 x ≤264lbs</td>
</tr>
<tr>
<td>[kg]*</td>
<td>≤120</td>
<td>2 x ≤120</td>
</tr>
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</table>

* Including weight of auxiliary hardware.

1.3 Tempered laminate glass (TLG) and adhesive specifications

**Required parts for laminate glass with MUTO System (not included)**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Quantity</th>
<th>Usage recommendation</th>
</tr>
</thead>
<tbody>
<tr>
<td>934.800</td>
<td>1 tube</td>
<td>1 tube per 4 roller carriers</td>
</tr>
<tr>
<td>934.801</td>
<td>1 applicator</td>
<td>1:1 plunger with 934.800 adhesive</td>
</tr>
<tr>
<td>934.805</td>
<td>Pk of 4</td>
<td>4 nozzles per 1 tube of adhesive</td>
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</tbody>
</table>

- **MUTO TLG gasket set**: 807.640 1 set

**Handling time frame**

- **Working life (time between application and clamping of carrier)**: 5 minutes @ 75°F
- **Handling strength**: 20 minutes @ 73°F or more
- **Full cure time (normal door usage not recommended until full cure time as been met)**: 48 hours @ 73°F or more

**NOTE**: Door glass should not be installed until the full cure time as been reached (see chart above).

**Important safety-related information for the mounting and use of dormakaba glass hardware.**

1.1 Clean clamping area with alcohol-based standard commercial cleaning agent before mounting the glass hardware.

1.2 Never clamp metal glass fitting hardware directly to glass surface.

1.3 Never use clamping product on surfaces with self-cleaning coatings.
2.2 Door/wall dimensions

Single sidelite mount

![Diagram of single sidelite mount with dimensions labeled.]

Multiple sidelite mount

![Diagram of multiple sidelite mount with dimensions labeled.]

Technical specifications

2.2 Door/wall dimensions

Single sidelite mount

![Diagram of single sidelite mount with dimensions labeled.]

Multiple sidelite mount

![Diagram of multiple sidelite mount with dimensions labeled.]

Back of track to center of mounting hole in track

7/8" [23]

1/2" [13]

3/8" [10]

Bottom of glass to floor

Bottom of glass to floor
NOTE: Overhead Reinforcement:
The overhead reinforcement must be a minimum of \( \frac{3}{4}'' [6] \times 3'' [76] \) steel angle, 16 gauge metal stud, or two pieces of 1-1/2'' [38] thick wood blocking (double stacked), secured to studs or joists on a maximum 16'' [406] centers for the length of the track. The overhead reinforcement may be flush on the overhead surface or on the interior of this surface.

Track mounting screws must fully penetrate the steel angle, metal stud, or at a minimum of 2'' [51] into wood blocking, utilizing the predrilled holes in the MUTO track.

Consult with a structural engineer to determine if reinforcement is adequate for your specific application or to meet specific codes in your location.

2.3 Installing the end stops

Fig. 1

Handing self-close end stop

Slide open to the right: RIGHT hand
Slide open to the left: LEFT hand

Legend

Closing edge of door

Standard end stop
Self-close end stop
Self-close end stop
Standard end stop

Set screw
Track
End stops

Hex key size

XL120
3mm

Handing the [closing side] end stop:

2.3.1 Determine closing edge of door.

• SELF-CLOSE END STOP WILL BE USED ON CLOSING SIDE OF DOOR.

2.3.2 Hand self-close end stop by inserting bumper on appropriate side of end stop.

Install both end stops:

2.3.3 Closing side of track: self-close end stop
2.3.4 Opening side of track: standard end stop

NOTE: Loosen bottom section of end stop for easier install.

NOTE: Be sure set screw is flush with back of bumper.

NOTE: Exact location/adjustments will be determined in the "Adjust End Stop Location" step.
2.4  Securing track to mounting surface

Fig. 2

![Diagram of track and sidelite profile]

2.4.1  Ensure the track is cut to proper length.

2.4.2  Cut adhesive gasket equal to sidelite glass width.

NOTE: SEE DIMENSION INSTRUCTIONS ON PAGE 6.

2.4.3  Adhere gasket along bottom edge of back of track.

2.5  Securing sidelite section profile to track

Fig. 3

![Diagram of sidelite profile and track]

2.5.1  Secure track to mounting surface.

2.5.2  Align sidelite profile holes with track profile holes.

NOTE: Holes will be predrilled every 7-7/8" [200mm].

2.5.3  Secure with proper fasteners.

NOTE: Be sure fasteners are flush with track to avoid rollers catching protruding fasteners.
2.6 Installing U-channel for sidelite

2.6.1 Secure u-channel to floor using appropriate fasteners.

NOTE: Ensure u-channel is plumb and the back of the u-channel profile aligns with back of sidelite profile.

NOTE: Gaskets are pre-installed.

2.7 Installing sidelite glass

2.7.1 Place setting blocks into u-channel.
2.7.2 Spray inside of u-channel with glass cleaner.
2.7.3 Lift glass up and into sidelite profile.
2.7.4 Lower glass into u-channel.
2.7.5 Ensure there is 1/8" [3mm] gap between wall and edge of sidelite glass.

If using tempered laminated glass, gently press glass panel against u-channel gasket and dispense silicone along full length of non-gasket side of u-channel.
2.8 Install sidelite glass filler panel

2.8.1 Fit filler panel between track and sidelite profile, on door side.

2.9 Install sidelite glass gasket

2.9.1 Cut gasket to length per chart above.
2.9.2 Press gasket in between sidelite glass and sidelite profile.

2.10 Disengaging the anti-jump

2.10.1 Disengage the anti-jump on roller carrier.

2.10.2 Using a appropriate-size hex key, push anti-jump adjustment screw IN and turn COUNTER-CLOCKWISE to disengage anti-jump.

NOTE: Anti-jump shipped engaged.
2.11A Installing roller carriers: on monolithic glass ONLY

Fig. 9

DETERMINE THE LEADING (X) VERSUS TRAILING (Z) EDGE OF THE GLASS. "LEADING IS SIDE CLOSEST TO LATCH CLOSED."

<table>
<thead>
<tr>
<th>Roller location on glass with DORMOTION unit</th>
<th>XL120</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single door X</td>
<td>2-3/8&quot; [60]</td>
</tr>
<tr>
<td>Single door Z</td>
<td>3-1/8&quot; [80]</td>
</tr>
<tr>
<td>Double door X</td>
<td>2-3/8&quot; [60]</td>
</tr>
<tr>
<td>Double door Z</td>
<td>3-1/8&quot; [80]</td>
</tr>
</tbody>
</table>

NOTE: FULLY CLEAN SURFACE OF GLASS WITH AN ALCOHOL-BASED MILD GLASS AND SURFACE CLEANER. ENSURE NO DEBRIS IS ON THE GASKET.

NOTE: ENSURE ROLLER CARRIER WHEELS ARE FREE OF DEBRIS.

2.11A.1 Slide roller carriers onto glass.
2.11A.2 Slide glass gasket and metal shim between glass and roller carrier.

- NOTE: Orient gasket with rubber side facing the glass.
2.11A.3 Secure roller carriers to glass using appropriate-size hex key at 10.3 ft lbs (14 Nm).
2.11B Installing roller carriers: on tempered laminate glass ONLY

Fig. 10

1. DETERMINE THE LEADING (X) VERSUS TRAILING (Z) EDGE OF THE GLASS.
   "LEADING IS SIDE CLOSEST TO LATCH CLOSED."

2.11B.1 Slide carriers onto glass.
2.11B.2 Replace existing gasket with TLG gasket.
2.11B.3 Slide laminated glass gasket and metal shim between glass and roller carrier.

NOTE: Orient gasket with rubber side facing the glass.
2.11B.4 Replace existing set screws with vented set screws.
2.11B.5 Tighten vented set screws at 4 ft-lbs (5Nm).

NOTE: Onto scrap material, first dispense approximately 12" of 3M™ Scotch-Weld™ Urethane Adhesive prior to application to prevent mixing errors and ensure optimal hardening.

2.11B.6 Dispense adhesive into vented set screws on both sides of carrier.

Stop application when adhesive can be seen past edge of roller carrier.

DO NOT WIPE any excess adhesive from glass surface. Allow adhesive to dry and scrape off glass surface with a beveled-edge chisel or putty knife.

NOTE: Keep glass flat during curing process.
NOTE: See chart in Specifications section for appropriate curing time.
2.12 Installing DORMOTION

**Fig. 11**

2.12.1 Slide DORMOTION dampener onto glass. 

**NOTE:** Oriented with triggers facing outward.

2.12.2 Dampener must be flush against leading roller carrier.

2.12.3 Secure dampener to glass using appropriate-size hex key.

2.12.4 Engage triggers: push out towards end of DORMOTION unit.

---

**Legend**

- Closing edge of door

---

**DORMOTION dampener**

**Roller carrier**

**DORMOTION dampener flush against LEADING roller carrier**

**Legend**

<table>
<thead>
<tr>
<th>Hex key size</th>
<th>Torque values</th>
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<tbody>
<tr>
<td>XL120</td>
<td>4mm</td>
</tr>
<tr>
<td>XL150</td>
<td>2.2 ft lbs [3Nm]</td>
</tr>
</tbody>
</table>

**NOTE:** Leading carrier is on side of glass closest to latch.
2.13 Install glass/rollers on track

Fig. 12

- ENSURE ROLLERS AND TRACK ARE FREE OF DEBRIS.

2.13.1 Place glass on setting blocks on floor for stability.

2.13.2 Tip glass and rollers upward and rest rollers on track.

2.14 Install floor guide

Fig. 13

- ANTI-JUMP IS DISENGAGED!

2.14.1 Align centerline of glass with centerline of floor guide.

2.14.2 Be sure the glass is plumb.

2.14.3 Mark appropriate floor guide measurements.

NOTE: Center of floor guide should be 13/16" [20] off the corner of the wall.

2.14.4 TEMPORARILY REMOVE GLASS AND ROLLERS FROM TRACK.

2.14.5 Pre-drill into mounting surface using a 5/16" drill bit.

2.14.6 Secure floor guide anchor with included fasteners.
2.15 Install floor guide: continued

2.15.1 SET GLASS AND ROLLERS BACK ONTO TRACK.
2.15.2 Slide floor guide over floor guide anchor and tighten with set screws.

2.15.3 Remove setting blocks.
NOTE: Be sure glass is centered in floor guide.

2.16 Engaging the anti-jump

2.16.1 Engage the anti-jump on roller carrier.
2.16.2 Using the appropriate-size hex key, push anti-jump adjustment screw IN and turn CLOCKWISE to engage anti-jump.

2.17 Adjustment door height

2.17.1 Set height of glass door.
2.17.2 Loosen height adjustment locking screws of carrier.
2.17.3 Using appropriate-size hex key, turn height adjustment screw CLOCKWISE or COUNTER-CLOCKWISE to raise or lower glass.
NOTE: Be sure glass is level during this adjustment.
2.18 Adjustment end stop
location: LEADING end stop

Fig. 17

End stop
Bumper
Edge of roller carrier

Door pull

Door closed

END STOP LOCATION:
LEADING EDGE

Door pull to jamb distance.
*Verify with local jurisdiction.*

NOTE: bi-folding:
Be sure there is a 1/4” [6] gap between the right and left hand sets.

Hex key size
XL120 3mm

Set end stop locations:
2.18.1 Slide end stop to desired location on track. Bumper should touch edge of roller carrier.

Door pull to jamb distance.
*Verify with local jurisdiction.*

Glass overlap on wall
max. 1-3/16” [30]

Glass edge
Jamb edge

Door

NOTE: bi-folding:
Be sure there is a 1/4” [6] gap between the right and left hand sets.

Hex key size
XL120 3mm

Set end stop locations:
2.18.1 Slide end stop to desired location on track. Bumper should touch edge of roller carrier.

Door pull to jamb distance.
*Verify with local jurisdiction.*
2.19 Install DORMOTION start/stops

Fig. 19

2.19.1 Loosen hex screws on plates.
- Plates should start out parallel to track.

2.19.2 Place start/stops into track channel.

2.19.3 Slide door all the way OPEN.

2.19.4 Carrier should touch end stop.

2.19.5 Slide start/stop into Dormotion unit trigger.

2.19.6 Rotate plates inside track to engage.
2.19.7 Hand tighten hex screws.
2.19.8 Adjust using center set screw, then fully tighten hex screws.
2.20  Self-close unit: Install self-close hold open clamp

Fig. 20

2.20.1  Secure self-close hold open clamp to the end stop furthest from latch [closing side].
- Use two screws and tighten to 2.5 ft lbs (3Nm).

2.21  Self-close unit: Install self-close hold open ball

Fig. 21

2.21.1  Secure self-close hold open ball to carrier furthest from latch [closing side].
- Use two screws and tighten at 2.5 ft lbs [3Nm].

2.22  Self-close unit: Install self-close cable connector

Fig. 22

2.22.1  Secure self-close cable connector to opposite end of carrier, furthest from latch [closing side].
- Use two screws and tighten at 2.5 ft lbs [3Nm].
2.23 Self-close unit: Install self-close cable unit

2.23.1 Secure self-close cable unit into first groove of MUTO track.

2.23.2 Rotate plates inside track channel to engage.

Use three screws/plates and tighten at 3 ft lbs [4 Nm].

2.24 Self-close unit: Prepare self-close cable unit

2.24.1 Pull "end of cable" over to connect with cable connector.

2.24.2 Continue to pull cable through connector to either increase or decrease self-closing tension.

NOTE: CABLE UNIT COVER HIDDEN FOR BETTER VIEWING OF CABLE.
2.25 Self-close unit: Adjust tension in self-close cable unit

Fig. 25

2.25.1 To adjust tension in cable unit cord if necessary, pull 'beginning knot of cable' through cable holder.

2.25.2 Secure another 'knot' and pull cable through holder as shown in image above.

2.25.3 Secure beginning 'knot' in holder clamp.

NOTE: Be sure there is a 7-7/8" [200] gap between each new 'knot' in the cord.
2.26 Install cover clips

Fig. 26

2.26.1 Insert cover clips into track. (One clip per foot)

2.26.2 Insert perpendicular to track, and turn CLOCKWISE to snap into place.

2.27 Cover spacers

Fig. 27

2.27.1 Tip cover spacers into outer most edge of track.

2.27.2 Place one at each end of track as shown.

2.27.3 Tighten at 0.7 ftl bs [1Nm] or hand tighten.

<table>
<thead>
<tr>
<th>Hex key size</th>
<th>XL150</th>
<th>L80</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>2.5mm</td>
<td>2.5mm</td>
</tr>
</tbody>
</table>
2.28  Install brush profile
Fig. 28

2.28.1  Measure and cut brush to appropriate length.
2.28.2  Slide brush into cover.

2.29  Install view protection clips
Fig. 29

TO BE USED WITH ONE OR MULTIPLE SIDELITE APPLICATIONS.

2.29.1  Slide door open until it meets the end stop.
2.29.2  Measure and cut view protection profile to fit into empty sliding portion of track - 3/16" [5].
2.29.3  Snap view protection clips onto inside of cover as shown.
2.29.4  Use minimum 1 clip per foot of profile. Exception: If profile is minimum of 1 foot in length, use 2 clips.
2.30  Install cover and view protection profile

Fig. 30

2.30.1  Secure cover to clips and snap into place.

**NOTE:** Roll cover from the bottom upwards. Ensure the bottom of the cover is supported by the groove in the cover clip.

2.30.2  Tip view protection profile up into track and snap down into cover and onto track as shown.

2.31  Install end caps

Fig. 31

2.31.1  Snap sidelite profile end caps into sidelite profile.

2.31.2  Snap end caps into cover.