1) Prepare door and frame according to template.

2) Remove door portion cover cap, set screw and pivot pin.

3) Fasten pivot to door and frame.

4) Install door. Align door and frame portions of top pivot. Install pivot pin making sure undercut area of pin aligns with set screw. Tighten set screw securely. Install door portion cover cap.

Note:

Pivot pin will always be removed through door portion.
NOTES
1. DO NOT SCALE DRAWING.
2. DIMENSIONS ARE IN INCHES/(MM).
3. RIGHT HAND DOOR SHOWN.
4. BEVEL HEEL EDGE OF DOOR 1/8" IN 2".
5. ALL NECESSARY REINFORCING FOR PIVOT BY OTHERS.

FOR 1/4–20 MACHINE SCREWS USE No.7 DRILL
FOR No.14 WOOD SCREWS USE 5/32" DRILL
FOUR (4) HOLES PER LEAF

FOR 12–24 MACHINE SCREWS USE No.16 DRILL
FOR No.12 WOOD SCREWS USE 1/8" DRILL
FOUR (4) HOLES IN FRAME FOR 102 JAMB PORTION