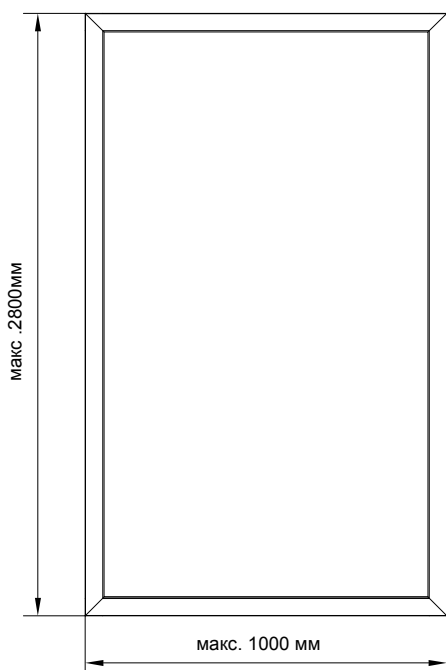


**Монтажная инструкция  
DORMA  
профильная система MR 28**

**Assembly instruction  
DORMA  
Wall connecting frame system MR 28**

**Важная информация:**  
**Important information:**



① = Компоненты  
 Component

1.; 1.1; ... = Последовательность  
 монтажа Mounting sequence

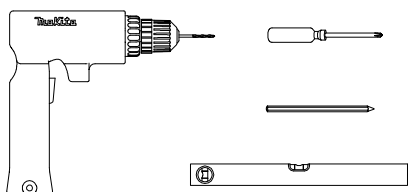
Все области зажима необходимо очистить до установки фурнитуры. Используйте только специальные чистящие средства для стекол.

All glass clamping areas have to be cleaned with standard glass cleaning products prior to installation.

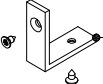
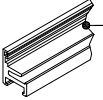
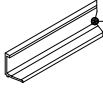
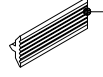
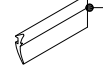
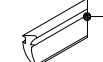


Не используйте растворитель  
 Do not use thinners

**Необходимые инструменты:**  
**Assembly tool:**

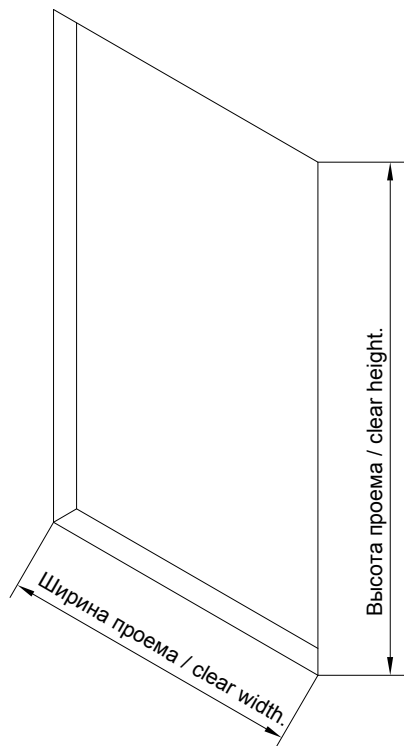


**Комплект поставки:**  
**Scope of delivery:**

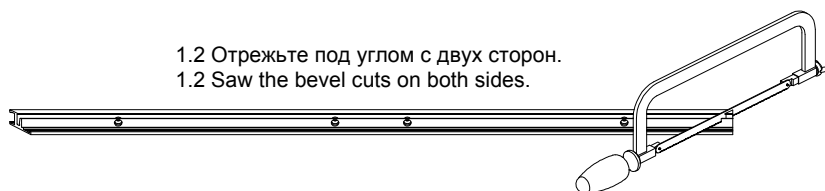
-  ① Угловой соединитель / corner connector
-  ② Базовый профиль / wall connecting profile
-  ③ Прижимной профиль / clamping profile
-  ④ Контактный ПВХ-профиль / contact profile
-  ⑤ Клиновидный ПВХ-профиль для стекла 10 мм / glass wedge profile for 10 mm glass
-  ⑥ Клиновидный ПВХ-профиль для стекла 8 мм / glass wedge profile for 8 mm glass

1 :  
1 reparations:

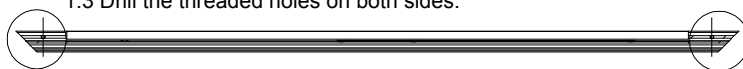
1.1  
1.1 Establish the opening measurements.



1.2 Отрежьте под углом с двух сторон.  
1.2 Saw the bevel cuts on both sides.



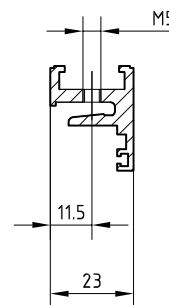
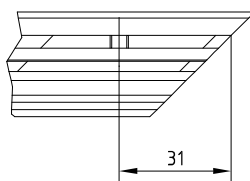
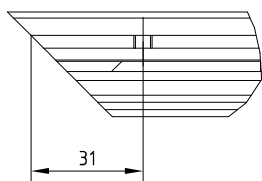
X 1.3 Просверлите отверстия и нарежьте резьбу с двух сторон. X  
1.3 Drill the threaded holes on both sides.



X

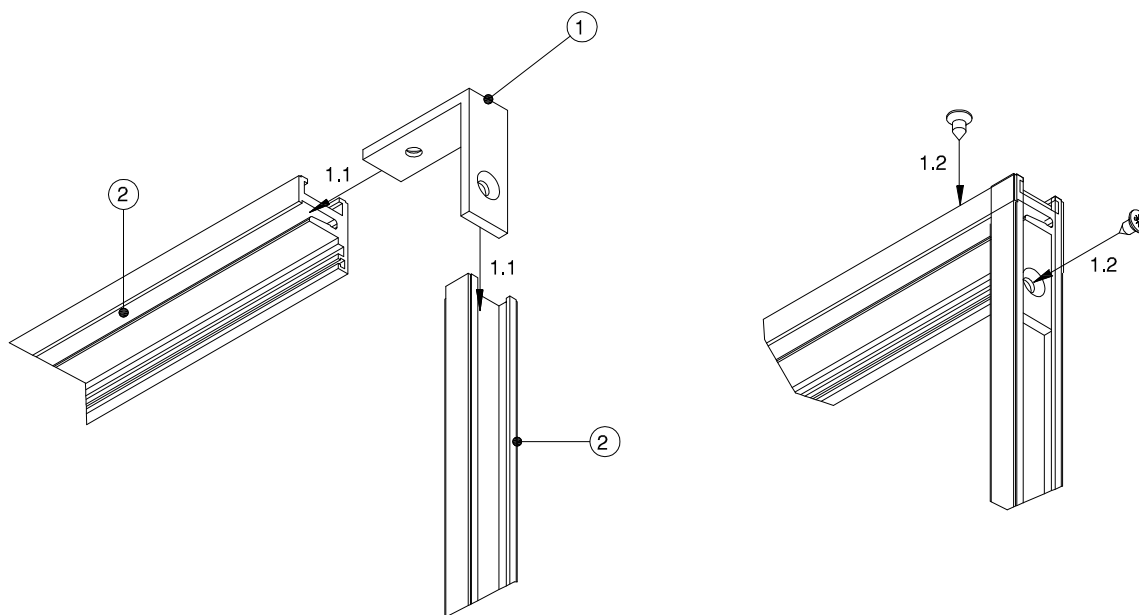
X

Y



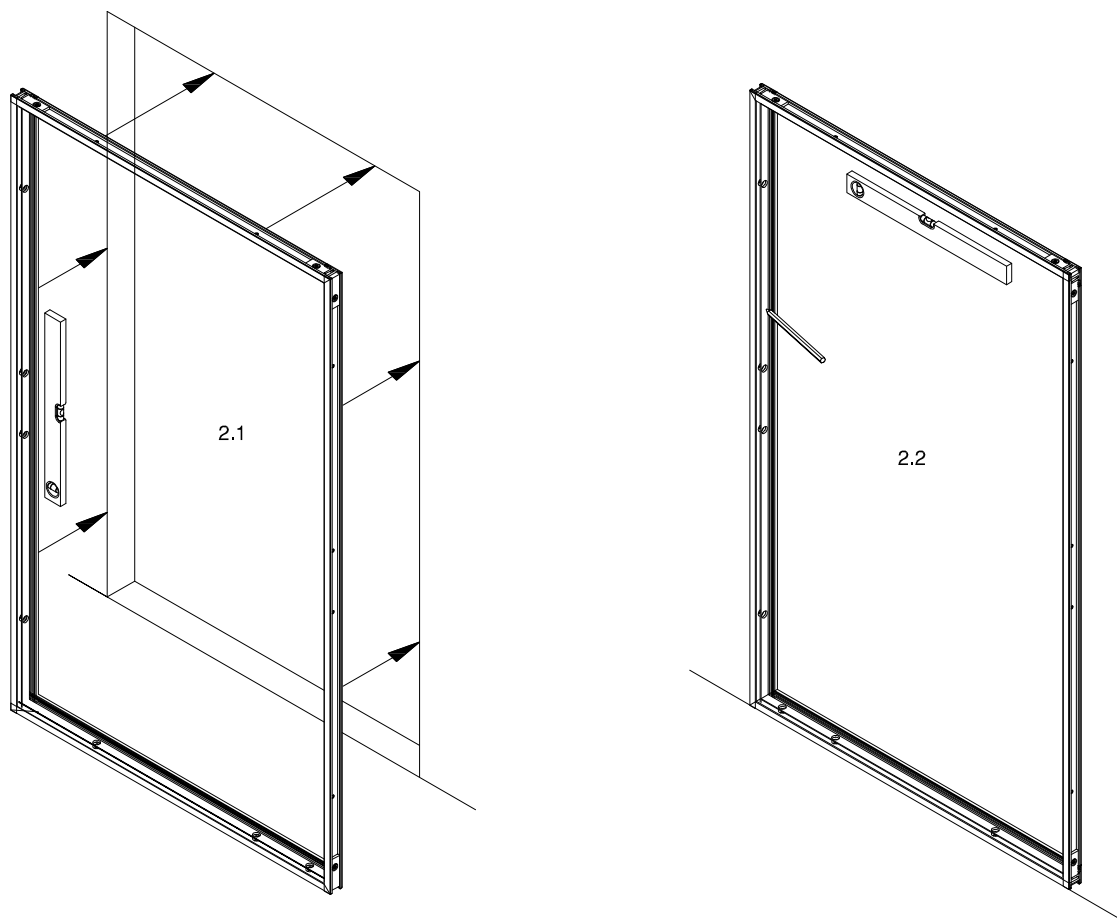
**1 Сборка профиля (2):**

**1 Assembly of the wall connecting profile (2):**



**2 Установите коробку в проем и разметьте крепежные отверстия:**

**2 Set up the frame in the wall opening and mark the drill holes:**



### 3. Löcher bohren. Rahmen ausrichten und verschrauben:

#### 3. Drill the holes. Set up the frame und screw on:



Schrauben und Dübel zur Befestigung, sind nicht im Lieferumfang enthalten!  
Geeignete, auf den Untergrund abgestimmte Ankersysteme verwenden  
z.B. Schrauben DIN 7997, 4,5



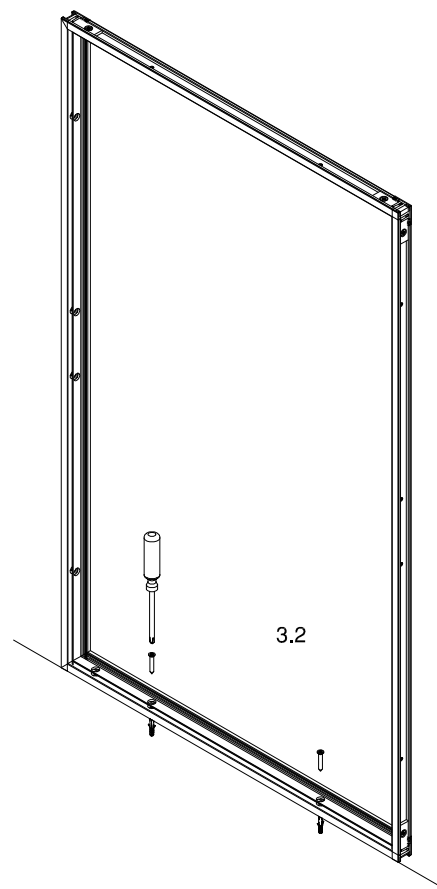
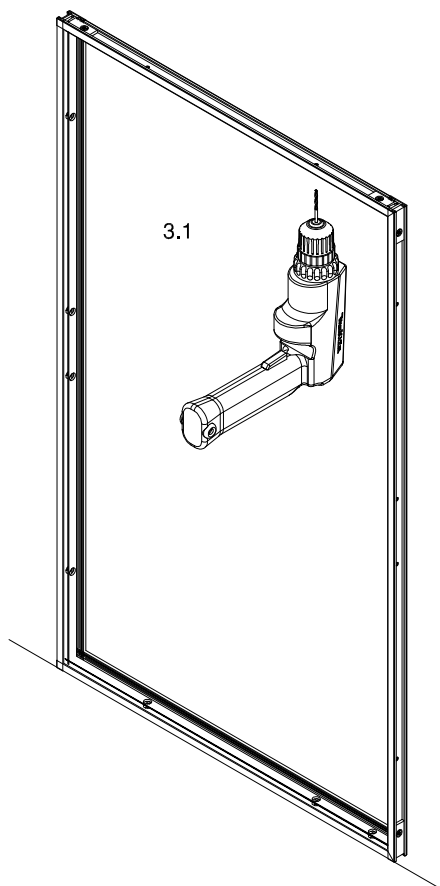
Screws and plugs for connection are not part of delivery!  
Please use suitable anchorsystems according to foundation  
e.g. screws DIN 7997, 4,5



Voraussetzung für eine Problemlose Montage, ist eine ebene Wand bzw. Unterkonstruktion.



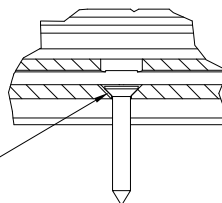
A level wall / substructure is a necessity for an assembly without problems.



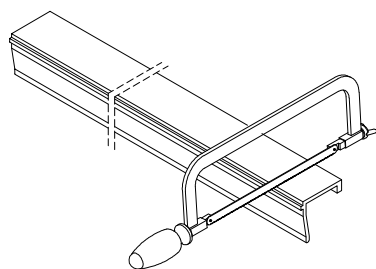
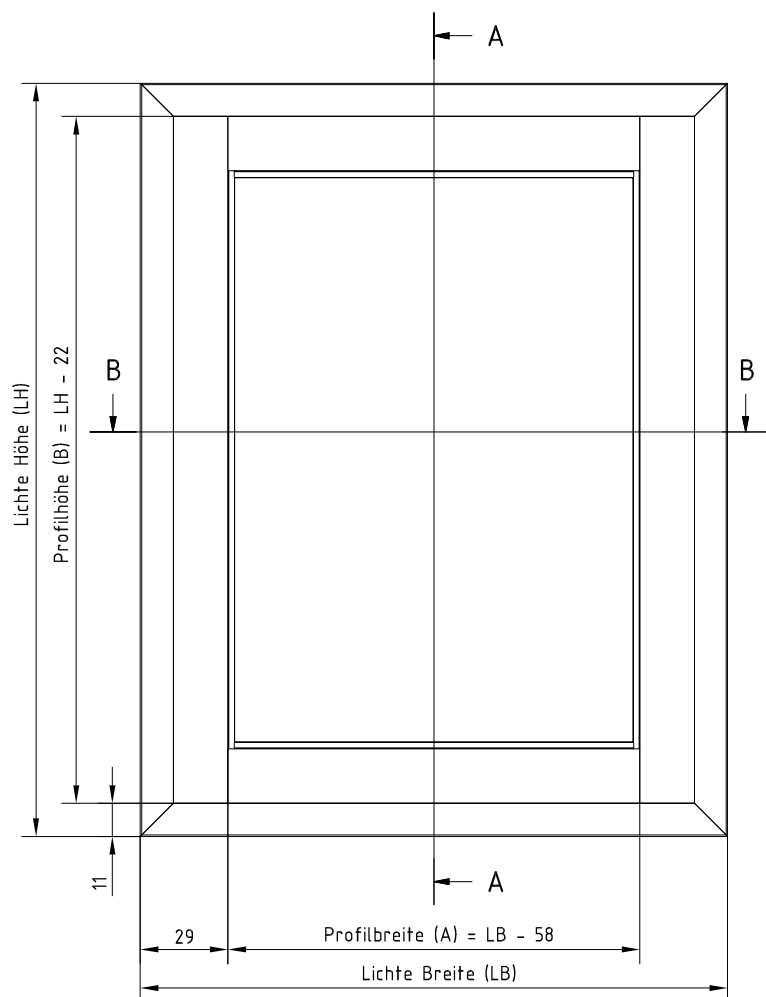
#### Ausschnitt / Cut out

Der Schraubenkopf muss komplett versenkt sein und darf nicht überstehen!

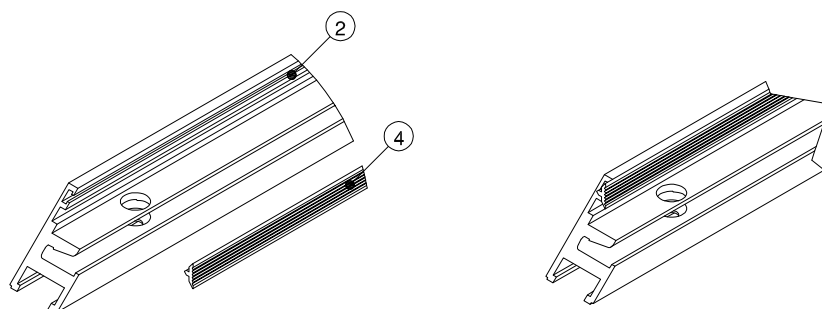
The screw head must be flush or completely sunk!



4. Spannprofil ③ auf benötigte Längen schneiden.  
 4. Cutting of clamping profile ③ to required length.

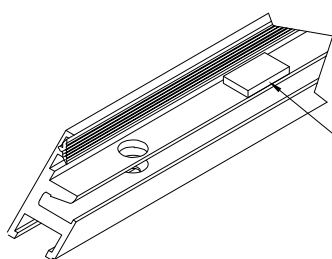


5. Anlageprofil ④ eindrücken:  
5. Push in the contact profile ④ :



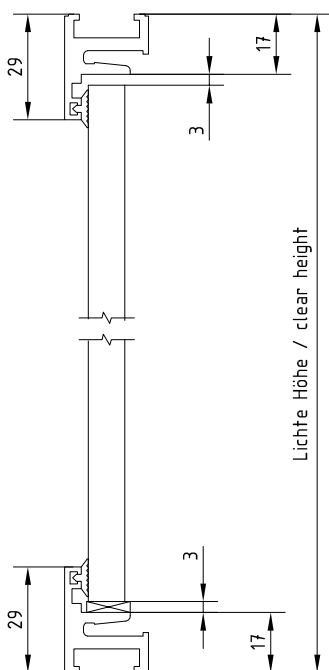
6. Glas aufstellen:  
6. Setting up the glass:

6.1 Distanzklötze unterlegen.  
6.1 Place distance blocks.

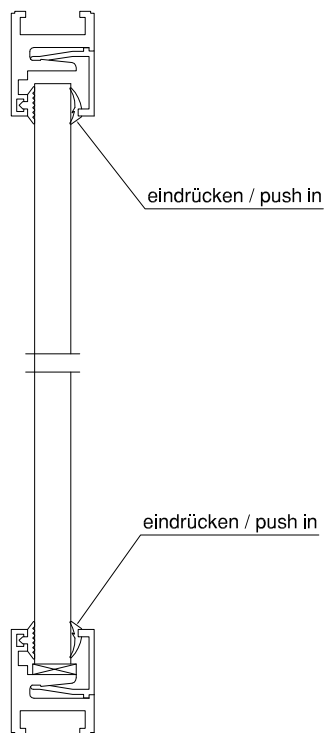
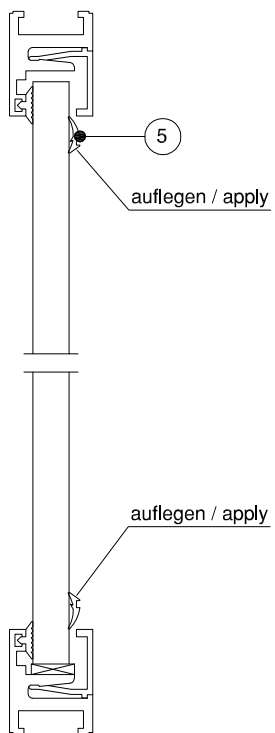
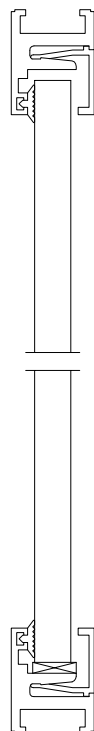
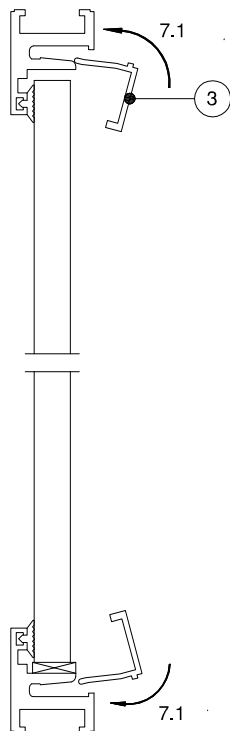


Nicht im Lieferumfang enthalten!  
Not included in scope of delivery!

6.2 Aufstellung des Glases.  
6.2 Setting up the glass.



7. Spannprofil ③ montieren und das Glaskellprofil ⑤ eindrücken.  
7. Assemble the clamping profile ③ and push in the glass wedge profile ⑤.

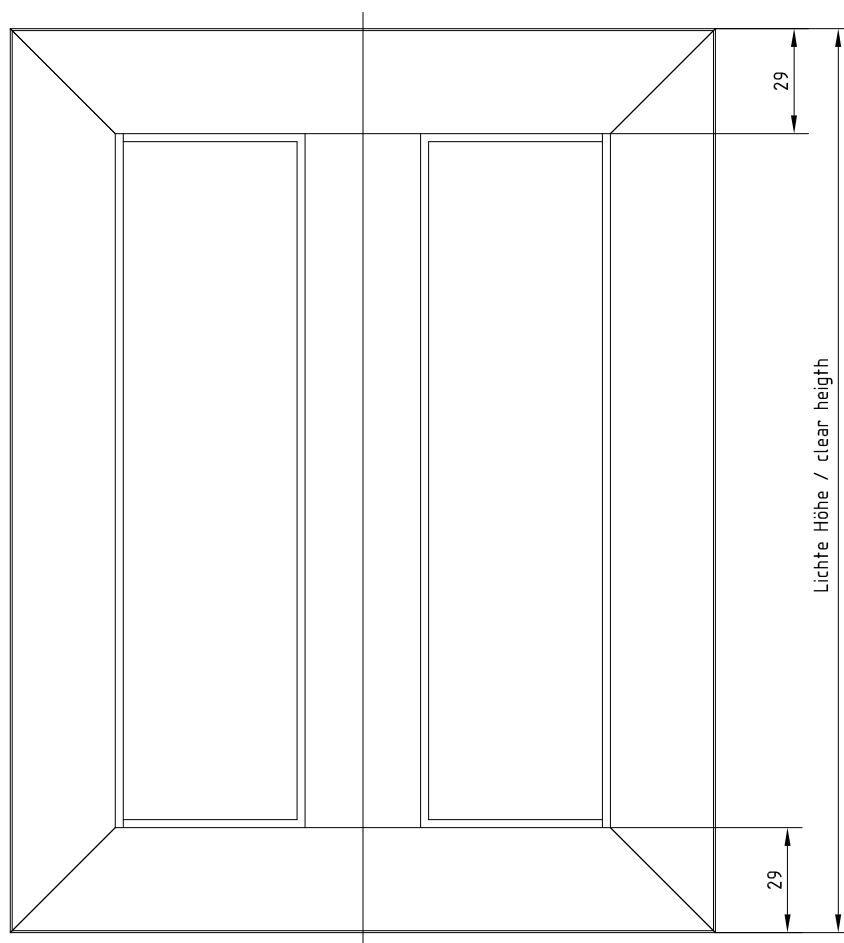
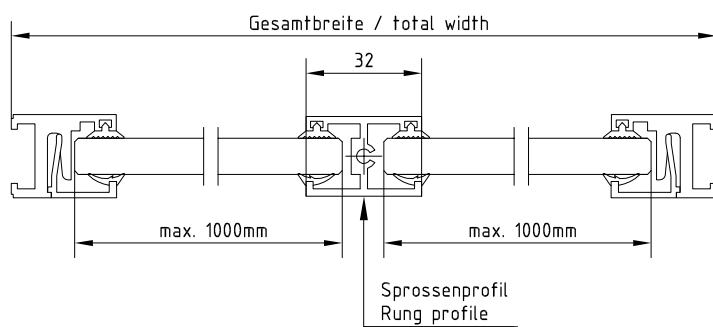




**8. Bei Verwendung eines Sprossenprofils:**  
**8. When using a rung profile :**



Bei Gesamtbreiten über 1000mm notwendig!  
 Necessary when total width is about 1000mm!



**9. Bei Verwendung eines Sprossenprofils:**  
**9. When using a rung profile :**

- 9.1 Sprossenprofil auf beiden Seiten ausklinken.  
9.1 Notch the rung profile on both sides.
- 9.2 Wandanschlussprofil im Bereich des Sprossenprofils bohren.  
9.2 Drill the wall connecting profile in area of rung profile.
- 9.3 Sprossenprofil zwischen das Wandanschlussprofil und den Gläsern einpassen.  
9.3 Insert the rung profile between the wall connecting profile and glasses.
- 9.4 Sprossenprofil und Wandanschlussprofil miteinander verschrauben.  
9.4 Screw rung profile and wall connecting profile together.

