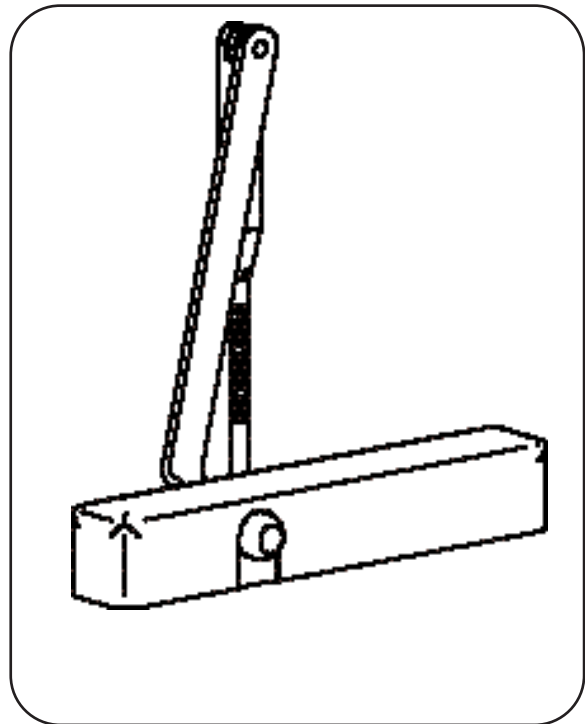
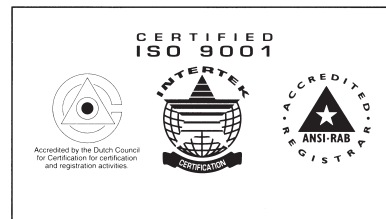


STA 7400 AR Arm



STA 7400 Slim Cover AR Arm



**DORMA By Choice™**

The quality management system at the Reamstown, Pennsylvania facility is certified to ISO 9001\*.

\*DORMA Door Controls, Inc. d.b.a. DORMA Architectural Hardware

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## DORMA STA 7400 SERIES

### Applications:

The STA 7400 Series is designed for use in severe climatic conditions, or where there is exposure to salt laden or other corrosive environments. Recommended applications include seashore/swimming pool areas, offshore installations, ships, chemical plants, sewage treatment facilities...anywhere rust and corrosion typically present problems. It is available in adjustable spring sizes 1-4 and 3-6.

### Listings & Approvals:

- ANSI Grade 1.
- UL and ULC.
- UL10C for positive pressure.
- UBC 7.2 1997.
- CSFM.
- M.E.A.

**Warranty:** 5 Years.

### Range of Door Sizes:

- Exterior door widths to 48" (1219 mm).
- Interior door widths to 48" (1219 mm).
- Door heights to 96" (2438 mm).
- Door weights to 200 pounds (91kg).
- Can be adjusted to meet ADA maximum 5 lb opening force on properly hung interior doors.

### Finishes:

- Standard Sprayed Finishes:  
Aluminum: 689.  
Bronze: 691 (Dull), 690 (Statuary), or 695 (Dark Duranodic).  
Gold: 696 (Satin). Black: 693.
- Architectural Plated Finishes:  
629 (Polished Stainless Steel).  
630 (Satin Stainless Steel).
- Custom Painted Finishes:  
Submit sample. Customer approval required.

### Special Application Assistance:

Please contact our Technical Services team at 800-523-8483 if you have any questions or need assistance in developing a custom application.

### Closer Mounting Options (based on arm selection):

- Regular pull side of the door
- Top jamb push side of the door
- Parallel arm on push side of the door
- Regular, Top Jamb or Parallel Arm

### ANSI A156.4 Grade 1 Selector Chart

Arm(s)	Hingside	Parallel Arm	Top Jamb
With Cover	C02011	C02021	C02041
Without Cover	C03011	C03021	C03041
FT4 Function Options	A, B, C, D, F, H	A, B, C, D, F, H	A, B, C, D, F, H

### Arm Functions:

#### Closer Functions:

- Adjustable power.
- Adjustable backcheck intensity.
- Adjustable sweep speed.
- Adjustable latch speed.
- Optional delayed closing from maximum opening angle to approximately 70°.

#### Cover Options:

- Optional slim plastic cover.
- Optional full plastic cover.
- Optional full plastic slotted cover.
- Optional full stainless steel metal cover (required for architectural finishes).

### Contact Information:

DORMA Architectural Hardware  
Dorma Drive, Drawer AC  
Reamstown, PA 17567-0411  
Tel: 800-523-8483  
Fax: 800-274-9724  
Email: archdw@dorma-usa.com

### A DORMA Group Company

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