IMPORTANT: Wear Safety glasses before starting the replacement of parts.

1. Remove screw and take out battery pack
2. Remove 5 screws and take off the back plate
3. Assemble protective bracket and hold with one of the 5 screws from step 2
4. Remove foam, cam & screws and disconnect cables
5. Remove PCB
6. Assemble New PCB

A. Use screws from step 4
B. Before placing PCB connect standard cables and cables for door option if applicable at orientation as shown
C. Pass cables in housing gap push cables away from the screw head
D. Place the plastic clip to hold the cables in place. Make sure the clip is not on the cables before to hold it with the screw
790/79 Series Rework Installation Sheet

7. Connect privacy switch to PCB. Location as shown

8. Assemble the switch holder, pass the wires underneath it. Make sure the screw head is underneath as shown.

9. Assemble privacy switch on switch holder

10. Assemble new cam. Move switch lever (see arrow) first and assemble cam after

11. Remove protective bracket

Be careful that the spring does not jump and is still in its position

12. Assemble back plate with 5 screws

13. Assemble battery pack with screw